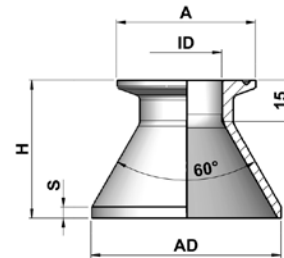


3.10 CLAMP FERRULE CONICAL HIGH ACCORDING DIN32676

TECHNICAL DATA

Standard sizes	<ul style="list-style-type: none"> • DIN DN04 – DIN DN200 • ISO DN06 – ISO DN200 • OD ¼" – 6"
Material	Medium contacted: <ul style="list-style-type: none"> • Ws. 1.4404 (316L) • Ws. 14435 BN2 (316L) • Special materials e.g. 1.4539, Hastelloy 2.4602, Titan etc. on request
Surface quality	Medium contacted: <ul style="list-style-type: none"> • machined surface Ra < 0,6µm • elektro polished Ra < 0,5µm • elektro polished Ra < 0,25µm • other qualities on request
Tracability	Medium contacted material marked with material number and heat number
Media	Gases and liquids
Operating temperature	-10°C to +150°C
Operating pressure	To be checked by the client
Applicable standards	Pipe dimensions: <ul style="list-style-type: none"> • DIN (DIN11866 Reihe A) • ISO (DIN11866 Reihe B) • OD (DIN11866 Reihe C)
Labelling	Ferrule etc.: company name, item number, size,, material, heat number
Certification	Medium contacted: <ul style="list-style-type: none"> • EN 10204 / 3.1

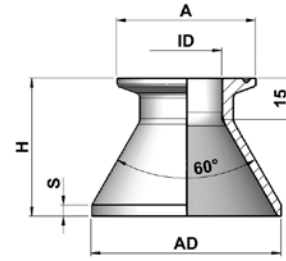


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3.10 CLAMP FERRULE CONICAL HIGH ACCORDING DIN32676

3.10.1 CLAMP FERRULE CONICAL HIGH

Size	Item number	Pipe ID [mm]	Length L [mm]	Diam. A [mm]	Diam. DA [mm]	S [mm]	Width B [mm]	Height H [mm]			
DIN DN04	1301 1004 0000 0301	4.00	12.00	25.00	55.00	5.00	4	50			
DIN DN06	1301 1006 0000 0301	6.00	12.00	25.00	55.00	4.50	4	50			
DIN DN08	1301 1008 0000 0301	8.00	12.00	25.00	55.00	3.50	4	50			
DIN DN10	1301 1010 0000 0301	10.00	15.00	34.00	55.00	4.00	4	50			
DIN DN15	1301 1015 0000 0301	16.00	15.00	34.00	59.00	3.00	4	50			
DIN DN20	1301 1020 0000 0301	20.00	15.00	34.00	64.00	3.50	4	50			
DIN DN25	1301 1025 0000 0301	26.00	15.00	50.50	69.00	3.00	4	50			
DIN DN32	1301 1032 0000 0301	32.00	15.00	50.50	76.00	3.50	4	50			
DIN DN40	1301 1040 0000 0301	38.00	15.00	50.50	93.00	3.00	4	60			
DIN DN50	1301 1050 0000 0301	50.00	15.00	64.00	106.00	3.50	4	60			
DIN DN65	1301 1065 0000 0301	66.00	20.00	91.00	118.00	4.50	4	60			
DIN DN80	1301 1080 0000 0301	81.00	20.00	106.00	134.00	5.00	4	60			
DIN DN100	1301 1100 0000 0301	100.00	20.00	119.00	168.00	5.00	6	75			
DIN DN125	1301 1125 0000 0301	125.00	20.00	155.00	198.00	7.00	6	75			
DIN DN150	1301 1150 0000 0301	150.00	20.00	183.00	218.00	5.00	6	75			
DIN DN200	1301 1200 0000 0301	200.00	20.00	233.50	268.00	5.00	6	75			
ISO DN06	1301 2006 0000 0301	7.00	12.00	25.00	55.00	4.00	4	50			
ISO DN08	1301 2008 0000 0301	10.30	12.00	25.00	57.00	3.50	4	50			
ISO DN10	1301 2010 0000 0301	14.00	12.00	25.00	60.00	3.00	4	50			
ISO DN15	1301 2015 0000 0301	18.10	15.00	50.50	64.00	4.00	4	50			
ISO DN20	1301 2020 0000 0301	23.70	15.00	50.50	69.00	4.00	4	50			
ISO DN25	1301 2025 0000 0301	29.70	15.00	50.50	74.00	3.50	4	50			
ISO DN32	1301 2032 0000 0301	38.40	15.00	64.00	84.00	4.00	4	50			
ISO DN40	1301 2040 0000 0301	44.30	15.00	64.00	99.00	3.00	4	60			
ISO DN50	1301 2050 0000 0301	56.30	15.00	77.50	115.00	4.50	4	60			
ISO DN65	1301 2065 0000 0301	72.10	20.00	91.00	124.00	4.50	4	60			
ISO DN80	1301 2080 0000 0301	84.30	20.00	106.00	138.00	5.00	4	60			
ISO DN100	1301 2100 0000 0301	109.70	20.00	130.00	178.00	5.00	6	75			
ISO DN125	1301 2125 0000 0301	134.50	20.00	155.00	203.00	5.00	6	75			
ISO DN150	1301 2150 0000 0301	163.10	20.00	183.00	232.00	5.00	6	75			
ISO DN200	1301 2200 0000 0301	213.90	20.00	233.50	283.00	5.00	6	75			
OD 1/4"	1301 3002 0000 0301	3.00	12.00	25.00	55.00	5.50	4	50			
OD 3/8"	1301 3003 0000 0301	4.00	12.00	25.00	55.00	5.50	4	50			
OD 1/2"	1301 3005 0000 0301	9.40	12.00	25.00	55.00	3.00	4	50			
OD 3/4"	1301 3007 0000 0301	15.75	12.00	25.00	62.00	3.00	4	50			
OD 1"	1301 3010 0000 0301	22.10	15.00	50.50	69.00	4.50	4	50			
OD 1 1/2"	1301 3015 0000 0301	34.80	15.00	50.50	78.00	3.00	4	50			
OD 2"	1301 3020 0000 0301	47.50	15.00	64.00	93.00	4.00	4	50			
OD 2 1/2"	1301 3025 0000 0301	60.20	15.00	77.50	115.00	3.00	4	60			
OD 3"	1301 3030 0000 0301	72.90	15.00	91.00	129.00	3.50	4	60			
OD 3 1/2"	1301 3035 0000 0301	84.30	20.00	106.00	134.00	3.50	4	60			
OD 4"	1301 3040 0000 0301	97.40	20.00	119.00	149.00	4.00	4	60			
OD 4 1/2"	1301 3045 0000 0301	109.10	20.00	130.00	178.00	5.00	6	75			
OD 5"	1301 3050 0000 0301	120.00	20.00	144.50	189.00	5.00	6	75			
OD 6"	1301 3060 0000 0301	146.86	20.00	167.00	216.00	5.00	6	75			



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3.10 CLAMP FERRULE CONICAL HIGH ACCORDING DIN32676

3.10.1 CLAMP FERRULE CONICAL HIGH

Available materials:

(Item-no. = 4. Block figure 1-3)

Artikel-Nr.	Werkstoff
020	1.4404
030	1.4435 BN2
045	1.4539
060	2.4602 Hastelloy
070	Titan Grade 2

Available surface qualities:

(Item-No. = 4. Block figure 4)

Item-No.	Medium contacted surface
0	Not electro polished Ra<=0,6µm
1	electro polished Ra<=0,5µm
2	electro polished Ra<=0,25µm